



549006 Instructions

Thank you for your purchase! Follow these simple instructions for a hassle-free installation. If you are unsure about installing this item, please consult a qualified technician at your preferred repair shop.

The 549006 works like a nutsert or a rivet. Once the 1/2" hole is drilled in your fuel tank, you simply insert the aluminum body into the drilled hole using the supplied gasket, thread the 3/8"-16 bolt with washer in and tighten!

- 1) Find a suitable area on the top of your fuel tank that has a good flat sealing surface and will leave room for your return fittings once installed.
- 2) Using a 1/2" drill bit with some grease to collect any burrs, drill the hole in your fuel tank.
- 3) Insert the aluminum body with gasket into the drilled hole. Using the included 3/8" bolt and washer, thread into the aluminum body and tighten until the gasket seals (compresses slightly). Do not overtighten! It just needs to be tight enough to seal the gasket. The bolt can be tightened in small amounts until the body no longer can be turned by hand.
- 4) Remove 3/8" bolt and washer and install 6AN ORB fitting. Connect fuel return line (not included)
- 5) Check for leaks and tighten if necessary. There is no specific "torque" value as it changes based on the material thickness of your fuel tank.

